

Derwent  
Top 100  
Global  
Innovator  
2020

# **Metasol** *Meta Solution*

## **Soft Starter**



**LS** *ELECTRIC*



# ***Motorsol*** Soft starter



Motorsol Soft Starter

## ***Motorsol Soft Starter***



**LS MOTOR SOLUTION SOFT STARTER**



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LS' Soft starters provide motor starting with the stable and inexpensive way.

In case of direct starting, the inrush current reaches 5 to 8 times of the rated current, which may damage peripheral devices as well as the motor.

Soft starter, during starting and stopping, can control the voltage applied to the motor appropriately via the thyristor of the main circuit.

This limits the incoming power and thus improves the stability of peripheral equipments near and relieves excessive mechanical shock.



# **Motorsol**

**Motor Solution**



- **Developed model to meet the needs of the field**
  - LV : 2.2 ~ 600kW
  - MV : 350 ~ 3800kW
- **Model configuration for customer convenience**
  - LV : One-way / By-pass
  - VCB, VCS, measurement devices can be selected
- **Easy to set the method for motor starting through display unit**
  - Soft start, Kick start, Slow start, Current limit start
  - Soft stop, Slow stop
- **Various motor protection functions**
  - Over voltage, Low current, Instantaneous, Phase unbalance, Ground fault, Phase loss, etc
- **Motor monitoring function**
  - Indicating 3 phase voltage and current
  - Monitoring motor operating status and indicating errors

# LS Motor Solution Soft Starter

## Motorsol One-way

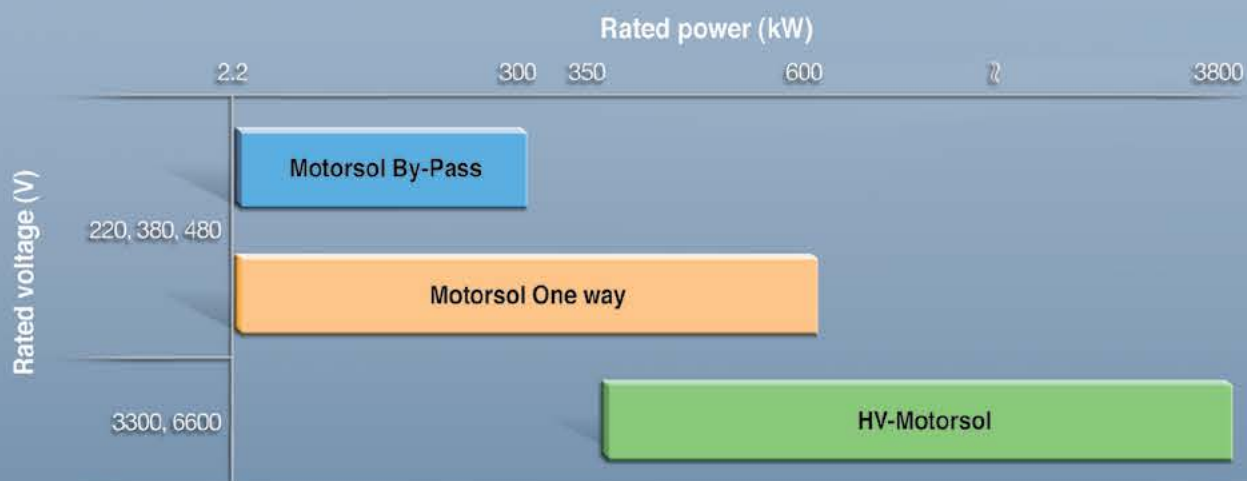
|     |     |
|-----|-----|
| 600 |     |
| 375 | 450 |
| 240 | 300 |
| 150 | 195 |
| 75  | 112 |
| 37  | 56  |
| 22  | 30  |
| 11  | 15  |
| 5.5 | 7.5 |
| 2.2 | 3.7 |

## Motorsol By-Pass

|     |     |
|-----|-----|
| 240 | 300 |
| 150 | 195 |
| 75  | 112 |
| 37  | 56  |
| 22  | 30  |
| 11  | 15  |
| 5.5 | 7.5 |
| 2.2 | 3.7 |

## HV-Motorsol

|      |
|------|
| 3800 |
| 2500 |
| 1800 |
| 1500 |
| 1200 |
| 750  |
| 350  |



## Applications

|                            |   |
|----------------------------|---|
| Power plants               | Loading and unloading facilities, Compressor, Pump, Fan, Cooling system |
| Steel                      | Furnaces and steel blower, Water pump, Fan                              |
| Water treatment            | Pump  |
| Cement, glass and mining   | Conveyors, Pumps, Fans  |
| Petrochemical, oil and gas | Compressor, Extruder, Pump  |
| Shipping                   | Propulsion system   |
| Sea Port                   | Hoist and crane   |
| Pulp and paper             | Pumps, Fans   |

# Motorsol Soft Starter

## Ordering

### LSFS Low Voltage

| LSFS             | 2                   | 002                      | S              |
|------------------|---------------------|--------------------------|----------------|
| LS Soft Starters | Rated voltage (Vac) | Motor power (kW)         | Version        |
|                  | 2      220          | 002    2.2    098    98  | S      One-way |
|                  | 3      380          | 003    3.7    112    112 | BPS    By-Pass |
|                  | 4      440          | 005    5.5    150    150 |                |
|                  |                     | 007    7.5    187    187 |                |
|                  |                     | 011    11    195    195  |                |
|                  |                     | 015    15    225    225  |                |
|                  |                     | 022    22    240    240  |                |
|                  |                     | 030    30    300    300  |                |
|                  |                     | 037    37    375    375  |                |
|                  |                     | 056    56    450    450  |                |
|                  |                     | 075    75    600    600  |                |

\* 2.2, 98, 187 and 225kW are available for rated voltage 220V

| LSFS 2002 S | C               | 1                   | 0                  | 0                | 60Hz      |
|-------------|-----------------|---------------------|--------------------|------------------|-----------|
|             | Communication   | Control power (Vac) | Display unit       | Cable length (m) | Frequency |
|             | C      Comm.    | 1      110          | 0      Combination | 0      0         | 50Hz      |
|             | 0      No comm. | 2      220          | 1      Separate    | 1      1         | 60Hz      |
|             |                 |                     |                    | 2      2         |           |
|             |                 |                     |                    | 3      3         |           |



Note :  
The option of cable length is for display separated.  
In case of combination type the cable length is 0m.

# Motorsol Soft Starter

## LHVS Medium Voltage

LHVS

LS High Voltage Soft starter

3

Rated voltage (V)

|   |      |
|---|------|
| 3 | 3300 |
| 6 | 6600 |

\* For over 7200V, please consult us.

0350

Motor power (kW)

|      |       |
|------|-------|
| 0350 | 350*  |
| 0750 | 750*  |
| 1200 | 1200  |
| 1500 | 1500* |
| 1800 | 1800  |
| 2500 | 2500  |
| 3800 | 3800  |

\* Rated voltage 3300V is available for 350, 750, 1500kW

60Hz

Frequency

|      |
|------|
| 50Hz |
| 60Hz |

LHVS 3 0350

1

VCB (kA)

|   |      |
|---|------|
| 1 | 12.5 |
| 2 | 25   |
| 4 | 40   |

4

VCS (kA)

|   |   |
|---|---|
| 4 | 4 |
|---|---|

D

Measurement device

|   |        |
|---|--------|
| D | Device |
| N | No use |



VCB



VCS



GIMAC-V

Note :

- By-pass type Soft Starter with Vacuum contactor built-in
- When ordering option specifications , please consult us.  
(whether or not to use incoming VCB, the 2nd by-pass circuit breaker model, addition of protective relays, etc.)



# Motorsol Soft Starter

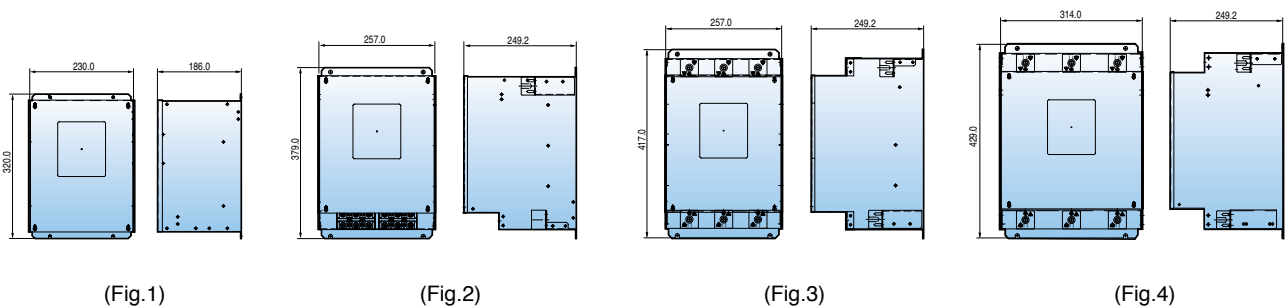
## Specifications

### LSFS One-way

| Motor power                 |          |    |      | 2.2 kW   | 3.7 kW      | 5.5 kW      | 7.5 kW      | 11 kW       | 15 kW       | 22 kW       | 30 kW       | 37 kW       |
|-----------------------------|----------|----|------|--|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Rated voltage               | 220V     |    |      | LSFS 2002 S  | LSFS 2003 S | LSFS 2005 S | LSFS 2007 S | LSFS 2011 S | LSFS 2015 S | LSFS 2022 S | LSFS 2030 S | LSFS 2037 S |
|                             | 380V     |    |      | -  | LSFS 3003 S | LSFS 3005 S | LSFS 3007 S | LSFS 3011 S | LSFS 3015 S | LSFS 3022 S | LSFS 3030 S | LSFS 3037 S |
|                             | 440V     |    |      | -  | LSFS 4003 S | LSFS 4005 S | LSFS 4007 S | LSFS 4011 S | LSFS 4015 S | LSFS 4022 S | LSFS 4030 S | LSFS 4037 S |
| Max.rated operation current | 220V     | AC | [A]  | 9  | 15          | 22          | 30          | 45          | 60          | 88          | 120         | 150         |
|                             | 380/440V | AC | [A]  | -  | 7.5         | 11          | 15          | 22          | 30          | 45          | 60          | 7           |
| Starting current            | 220/380V | AC | [A]  | 36   | 60/30       | 88/44       | 120/60      | 180/88      | 240/120     | 352/180     | 480/240     | 600/300     |
| Rated frequency             | 50 [Hz]  |    |      | ●  | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           |
|                             | 60       |    |      | ●  | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           |
| Size                        | 220V     | W  | [mm] | 230  |             |             |             |             | 257         |             | 257         |             |
|                             |          | H  | [mm] | 320 (Fig.1)  |             |             |             |             | 379 (Fig.2) |             | 417 (Fig.3) |             |
|                             |          | D  | [mm] | 186  |             |             |             |             | 249         |             | 249         |             |
|                             | 380/440V | W  | [mm] | -  | 230         |             |             |             |             | 257         |             |             |
|                             |          | H  | [mm] |  | 320 (Fig.1) |             |             |             |             | 379 (Fig.2) |             |             |
|                             |          | D  | [mm] |  | 186         |             |             |             |             | 249         |             |             |
|                             |          |    |      |  |             |             |             |             |             |             |             |             |
| Usage place                 |          |    |      | Indoor (Place without corrosive gas, dust, etc)  |             |             |             |             |             |             |             |             |
| Temperature                 |          |    |      | -10 ~ +50 °C   |             |             |             |             |             |             |             |             |
| Humidity                    |          |    |      | Under 90% RH (no dew)  |             |             |             |             |             |             |             |             |
| Power noise                 |          |    |      | Square wave input by noise simulator Rphase, T phase ±2000V 1μs(between power terminals) |             |             |             |             |             |             |             |             |
| Cooling type                |          |    |      | Natural cooling by heat sink and compulsory cooling using heat sink and fan              |             |             |             |             |             |             |             |             |
| Over heat sensor            |          |    |      | Thermostatic sensor operation, operation temperature 85°C ± 5°C                          |             |             |             |             |             |             |             |             |
| Insulation resistance       |          |    |      | Over 1000V, 5MΩ  |             |             |             |             |             |             |             |             |
| Standard                    |          |    |      | EN 61131-2, EN 50178   |             |             |             |             |             |             |             |             |

\* For product quality improvement, external dimension might be changed without prior notice. Please inquire it when you make and order.  
2.2, 98, 187, 225kW are provided only for 220V

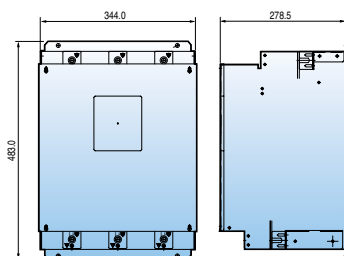
### Dimension



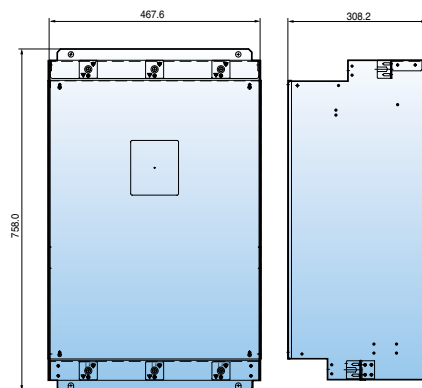


# Motorsol Soft Starter

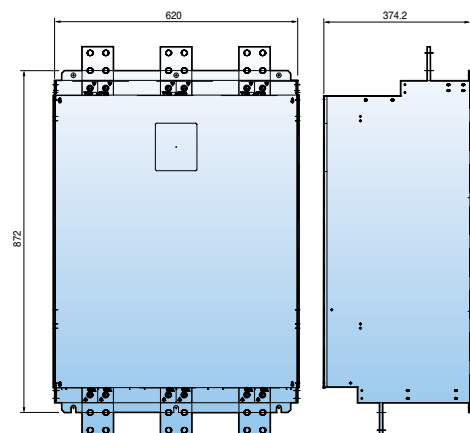
| 56 kW  | 75 kW       | 98 kW       | 112 kW      | 150 kW      | 187 kW      | 195 kW      | 225 kW      | 240 kW      | 300 kW      | 375 kW      | 450 kW      | 600 kW      |
|--|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| LSFS 2056 S  | LSFS 2075 S | LSFS 2098 S | LSFS 2112 S | LSFS 2150 S | LSFS 2187 S | -           | LSFS 2225 S | -           | -           | -           | -           | -           |
| LSFS 3056 S  | LSFS 3075 S | -           | LSFS 3112 S | LSFS 3150 S | -           | LSFS 3195 S | -           | LSFS 3240 S | LSFS 3300 S | LSFS 3375 S | LSFS 3450 S | LSFS 3600 S |
| LSFS 4056 S  | LSFS 4075 S | -           | LSFS 4112 S | LSFS 4150 S | -           | LSFS 4195 S | -           | LSFS 4240 S | LSFS 4300 S | LSFS 4375 S | LSFS 4450 S | LSFS 4600 S |
| 225  | 300         | 390         | 450         | 600         | 740         | -           | 900         | -           | -           | -           | -           | -           |
| 112  | 150         | -           | 225         | 300         | -           | 390         | -           | 480         | 600         | 750         | 900         | 1200        |
| 900/445  | 1200/600    | 1560        | 1800/900    | 2400/1200   | 2960        | 1560        | 3600        | 1920        | 2400        | 3000        | 3600        | 4800        |
| ●  | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           |
| ●  | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●           |
| 314  |             | 344         |             | 468         |             | -           | 468         | -           | -           | -           | -           | -           |
| 429 (Fig. 4)   |             | 483 (Fig.5) |             | 758 (Fig.6) |             |             | 758 (Fig.6) |             |             |             |             |             |
| 250  |             | 279         |             | 308         |             |             | 308         |             |             |             |             |             |
| 257  |             | -           | 314         |             | -           | 344         | -           | 344         | 468         |             |             | 620         |
| 417 (Fig.3)  |             |             | 429 (Fig.4) |             |             | 483 (Fig.5) |             | 483 (Fig.5) | 758 (Fig.6) |             |             | 872 (Fig.7) |
| 249  |             |             | 250         |             |             | 279         |             | 279         | 308         |             |             | 374         |
| Indoor (Place without corrosive gas, dust, etc)  |             |             |             |             |             |             |             |             |             |             |             |             |
| -10 ~ +50 °C   |             |             |             |             |             |             |             |             |             |             |             |             |
| Under 90% RH (no dew)  |             |             |             |             |             |             |             |             |             |             |             |             |
| Square wave input by noise simulator Rphase, T phase ±2000V 1μs(between power terminals) |             |             |             |             |             |             |             |             |             |             |             |             |
| Natural cooling by heat sink and compulsory cooling using heat sink and fan              |             |             |             |             |             |             |             |             |             |             |             |             |
| Thermostatic sensor operation, operation temperature 85°C ± 5°C                          |             |             |             |             |             |             |             |             |             |             |             |             |
| Over 1000V, 5MΩ  |             |             |             |             |             |             |             |             |             |             |             |             |
| EN 61131-2, EN 50178   |             |             |             |             |             |             |             |             |             |             |             |             |



(Fig.5)



(Fig.6)



(Fig.7)

# Motorsol Soft Starter

## Specifications

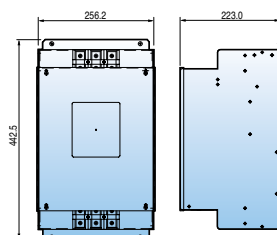
### LSFS By-pass

| Motor power                  |          |    |      | 2.2 kW   | 3.7 kW        | 5.5 kW        | 7.5 kW        | 11 kW         | 15 kW         | 22 kW         |  |
|------------------------------|----------|----|------|--|---------------|---------------|---------------|---------------|---------------|---------------|--|
| Rated voltage                | 220V     |    |      | LSFS 2002 BPS  | LSFS 2003 BPS | LSFS 2005 BPS | LSFS 2007 BPS | LSFS 2011 BPS | LSFS 2015 BPS | LSFS 2022 BPS |  |
|                              | 380V     |    |      | -  | LSFS 3003 BPS | LSFS 3005 BPS | LSFS 3007 BPS | LSFS 3011 BPS | LSFS 3015 BPS | LSFS 3022 BPS |  |
|                              | 440V     |    |      | -  | LSFS 4003 BPS | LSFS 4005 BPS | LSFS 4007 BPS | LSFS 4011 BPS | LSFS 4015 BPS | LSFS 4022 BPS |  |
| Max.rated operationa current | 220V     | AC | [A]  | 9  | 15            | 22            | 30            | 45            | 60            | 88            |  |
|                              | 380/440V |    |      | -  | 7.5           | 11            | 15            | 22            | 30            | 45            |  |
| Starting current             | 220/380V | AC | [A]  | 36   | 60/30         | 88/44         | 120/60        | 180/88        | 240/120       | 352/180       |  |
| Rated frequency              | 50       |    | [Hz] | ●  | ●             | ●             | ●             | ●             | ●             | ●             |  |
|                              | 60       |    |      | ●  | ●             | ●             | ●             | ●             | ●             | ●             |  |
| Size                         | 220V     | W  | [mm] | 256  |               |               |               |               |               |               |  |
|                              |          | H  | [mm] | 442 (Fig.1)  |               |               |               |               |               |               |  |
|                              |          | D  | [mm] | 224  |               |               |               |               |               |               |  |
|                              | 380/440V | W  | [mm] | -  | 256           |               |               |               |               |               |  |
|                              |          | H  | [mm] |  | 442 (Fig.1)   |               |               |               |               |               |  |
|                              |          | D  | [mm] |  | 224           |               |               |               |               |               |  |
|                              |          |    |      |  |               |               |               |               |               |               |  |
| Usage place                  |          |    |      | Indoor (Place without corrosive gas, dust, etc)  |               |               |               |               |               |               |  |
| Temperature                  |          |    |      | -10 ~ +50 °C   |               |               |               |               |               |               |  |
| Humidity                     |          |    |      | Under 90% RH (no dew)  |               |               |               |               |               |               |  |
| Power noise                  |          |    |      | Square wave input by noise simulator Rphase, T phase ±2000V 1μs(between power terminals) |               |               |               |               |               |               |  |
| Cooling type                 |          |    |      | Natural cooling by heat sink and compulsory cooling using heat sink and fan              |               |               |               |               |               |               |  |
| Over heat sensor             |          |    |      | Thermostatic sensor operation, operation temperature 85°C ± 5°C                          |               |               |               |               |               |               |  |
| Insulation resistance        |          |    |      | Over 1000V, 5MΩ  |               |               |               |               |               |               |  |
| Standard                     |          |    |      | EN 61131-2, EN 50178   |               |               |               |               |               |               |  |

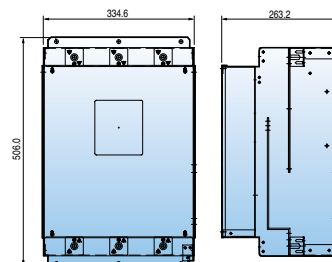
\* For product quality improvement, external dimension might be changed without prior notice. Please inquire it when you make and order.

\* 2.2, 98kW are provided only for 220V

### Dimension



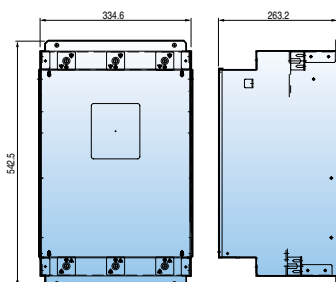
(Fig.1)



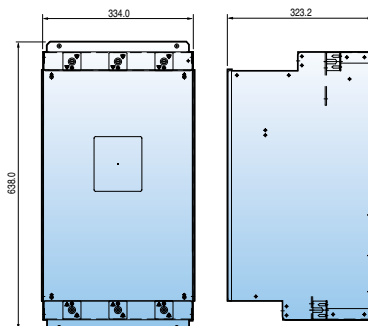
(Fig.2)

# Motorsol Soft Starter

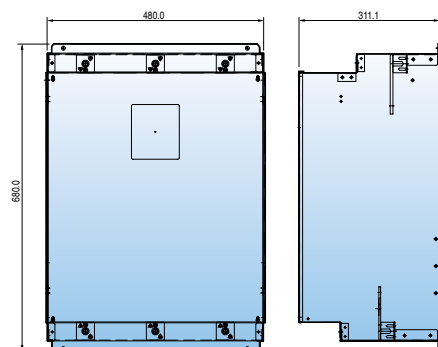
| 56 kW  | 75 kW         | 98 kW         | 112 kW        | 150 kW        | 187 kW        | 195 kW        | 225 kW        | 240 kW        | 300 kW        |
|--|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| LSFS 2030 BPS  | LSFS 2037 BPS | LSFS 2056 BPS | LSFS 2075 BPS | LSFS 2098 BPS | LSFS 2112 BPS | -             | -             | -             | -             |
| LSFS 3030 BPS  | LSFS 3037 BPS | LSFS 3056 BPS | LSFS 3075 BPS | -             | LSFS 3112 BPS | LSFS 3150 BPS | LSFS 3195 BPS | LSFS 3240 BPS | LSFS 3300 BPS |
| LSFS 4030 BPS  | LSFS 4037 BPS | LSFS 4056 BPS | LSFS 4075 BPS | -             | LSFS 4112 BPS | LSFS 4150 BPS | LSFS 4195 BPS | LSFS 4240 BPS | LSFS 4300 BPS |
| 20   | 150           | 225           | 300           | 390           | 450           | 600           | -             | -             | -             |
| 60   | 75            | 112           | 150           | -             | 225           | 300           | 390           | 480           | 600           |
| 480/240  | 600/300       | 900/445       | 1200/600      | 1560          | 1800/900      | 1200          | 1560          | 1920          | 2400          |
| ●  | ●             | ●             | ●             | ●             | ●             | ●             | ●             | ●             | ●             |
| ●  | ●             | ●             | ●             | ●             | ●             | ●             | ●             | ●             | ●             |
| 344  | 344           | 344           | 344           | 344           | 344           | -             | -             | -             | -             |
| 506 (Fig.2)  | 542 (Fig.3)   | 542 (Fig.3)   | 542 (Fig.3)   | 638 (Fig.4)   | 638 (Fig.4)   | -             | -             | -             | -             |
| 264  | 264           | 264           | 264           | 324           | 324           | -             | -             | -             | -             |
| 256  | 334           | 334           | 334           | 334           | 334           | 334           | 334           | 334           | 480           |
| 442 (Fig.1)  | 506 (Fig.3)   | 506 (Fig.3)   | 506 (Fig.3)   | -             | 542 (Fig.3)   | 542 (Fig.3)   | 638 (Fig.4)   | 638 (Fig.4)   | 680(Fig.5)    |
| 224  | 264           | 264           | 264           | 264           | 264           | 264           | 324           | 324           | 311           |
| Indoor (Place without corrosive gas, dust, etc)  |               |               |               |               |               |               |               |               |               |
| -10 ~ +50 °C   |               |               |               |               |               |               |               |               |               |
| Under 90% RH (no dew)  |               |               |               |               |               |               |               |               |               |
| Square wave input by noise simulator Rphase, T phase ±2000V 1μs(between power terminals) |               |               |               |               |               |               |               |               |               |
| Natural cooling by heat sink and compulsory cooling using heat sink and fan              |               |               |               |               |               |               |               |               |               |
| Thermostatic sensor operation, operation temperature 85°C ± 5°C                          |               |               |               |               |               |               |               |               |               |
| Over 1000V, 5MΩ  |               |               |               |               |               |               |               |               |               |
| EN 61131-2, EN 50178   |               |               |               |               |               |               |               |               |               |



(Fig.3)



(Fig.4)



(Fig.5)

# Motorsol Soft Starter

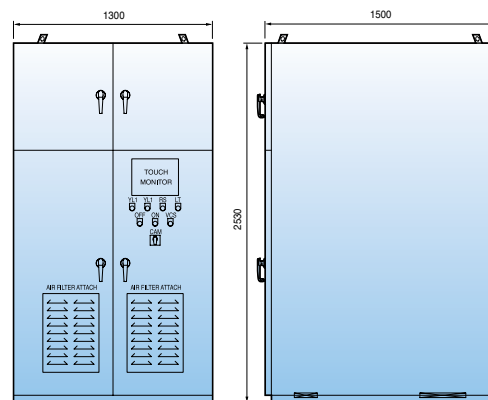
## Specifications

### LHVS

| Motor power                   |    |      | 350 kW   |                  | 750 kW           |                  | 1200 kW          |
|-------------------------------|----|------|--|------------------|------------------|------------------|------------------|
| Rated voltage                 |    | [V]  | 3300   | 6600             | 3300             | 6600             | 6600             |
|                               | 50 | [Hz] | LHVS 3 0350 50Hz   | LHVS 6 0350 50Hz | LHVS 3 0750 50Hz | LHVS 6 0750 50Hz | LHVS 6 1200 50Hz |
|                               | 60 | [Hz] | LHVS 3 0350 60Hz   | LHVS 6 0350 60Hz | LHVS 3 0750 60Hz | LHVS 6 0750 60Hz | LHVS 6 1200 60Hz |
| Max.rated operational current | AC | [A]  | 80   | 40               | 160              | 80               | 130              |
| Starting current              | AC | [A]  | 320  | 160              | 640              | 320              | 520              |
| Size                          | W  | [mm] | 1300   |                  | 1300             |                  | 1300             |
|                               | H  | [mm] | 2350 (Fig.1)   |                  | 2350 (Fig.1)     |                  | 2350 (Fig.1)     |
|                               | D  | [mm] | 1500   |                  | 1500             |                  | 1500             |
| Usage place                   |    |      | Indoor (Place without corrosive gas, dust, etc)  |                  |                  |                  |                  |
| Temperature                   |    |      | -10 ~ +50 °C   |                  |                  |                  |                  |
| Humidity                      |    |      | Under 90% RH (no dew)  |                  |                  |                  |                  |
| Power noise                   |    |      | Square wave input by noise simulator Rphase, T phase ±2000V 1μs(between power terminals) |                  |                  |                  |                  |
| Cooling type                  |    |      | Natural cooling by heat sink and compulsory cooling using heat sink and fan              |                  |                  |                  |                  |
| Insulation resistance         |    |      | Over 1000V, 5MΩ  |                  |                  |                  |                  |

\* External dimension might be changed by option selecting

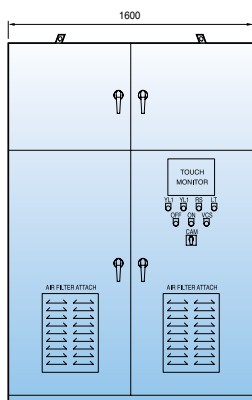
### Dimension



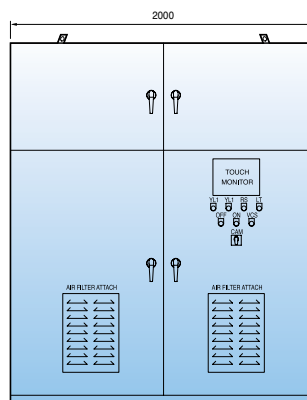
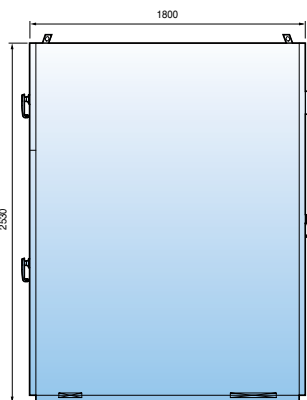
(Fig.1)

# Motorsol Soft Starter

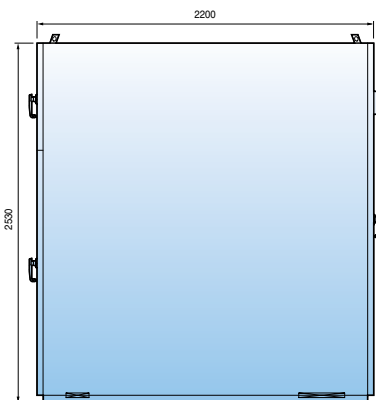
| 1500 kW  |                  | 1800 kW          | 2500 kW          | 3800 kW          |
|--|------------------|------------------|------------------|------------------|
| 3300   | 6600             | 6600             | 6600             | 6600             |
| LHVS 3 1500 50Hz   | LHVS 6 1500 50Hz | LHVS 6 1800 50Hz | LHVS 6 2500 50Hz | LHVS 6 3800 50Hz |
| LHVS 3 1500 60Hz   | LHVS 6 1500 60Hz | LHVS 6 1800 60Hz | LHVS 6 2500 60Hz | LHVS 6 3800 60Hz |
| 330  | 160              | 200              | 270              | 410              |
| 1320   | 640              | 800              | 1080             | 1640             |
| 1600   | 1300             | 1600             | 2000             | 2000             |
| 2350 (Fig.2)   | 2350 (Fig.1)     | 2350 (Fig.2)     | 2350 (Fig.3)     | 2350 (Fig.3)     |
| 1800   | 1500             | 1800             | 2200             | 2200             |
| Indoor (Place without corrosive gas, dust, etc)  |                  |                  |                  |                  |
| -10 ~ +50 °C   |                  |                  |                  |                  |
| Under 90% RH (no dew)  |                  |                  |                  |                  |
| Square wave input by noise simulator Rphase, T phase $\pm 2000V$ 1 $\mu s$ (between power terminals) |                  |                  |                  |                  |
| Natural cooling by heat sink and compulsory cooling using heat sink and fan                          |                  |                  |                  |                  |
| Over 1000V, 5M $\Omega$  |                  |                  |                  |                  |



(Fig.2)



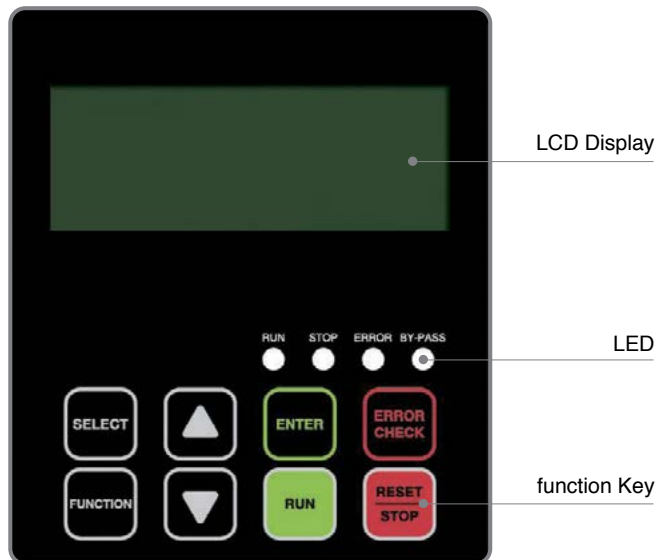
(Fig.3)



# Motorsol Soft Starter

## Display unit

### LSFS



### Simple operation

- Simple operation that uses 8 buttons on Display panel

### Installation of max size LCD

- It presents for 4×20 letters

### Simple interface

- Connection of main PCB board and display using a USB cable

### External Display unit

- Can be installed externally on panel

### LCD Display

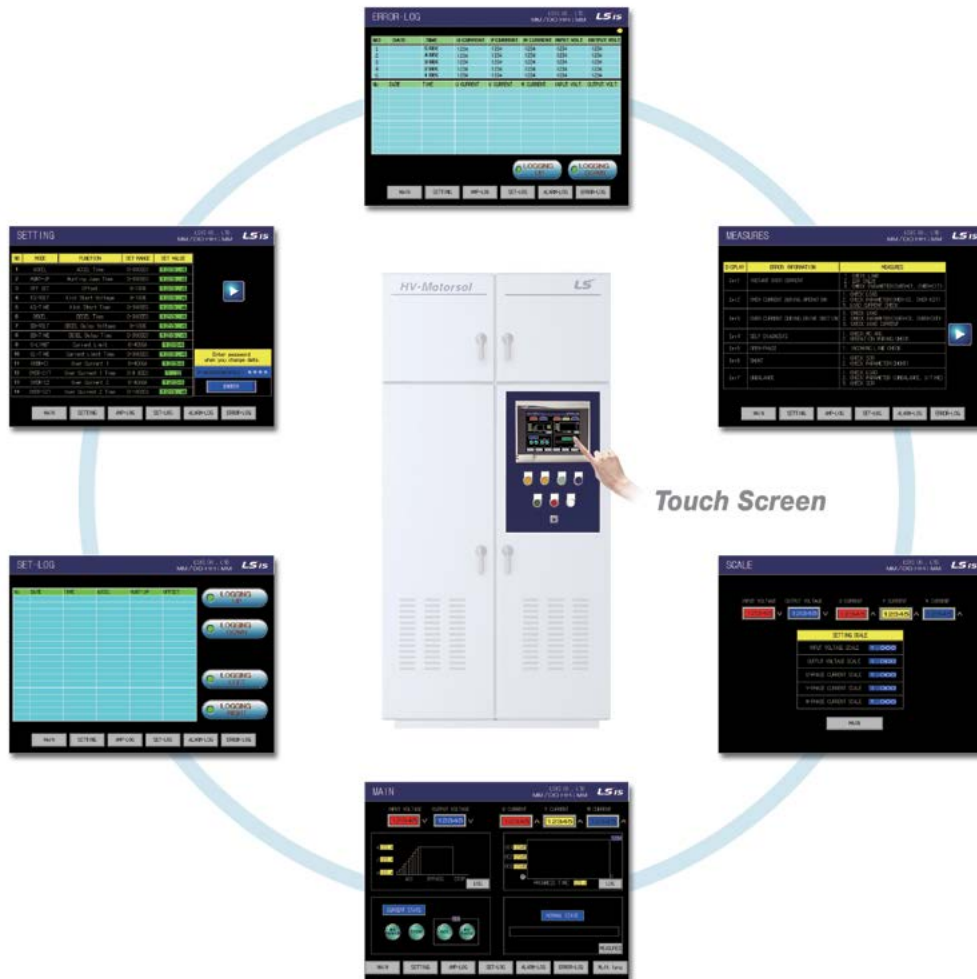
4×20 LCD Display

current status, error, frequency indication

| Section   | Description |   |   |   |   |   |   |     |   |   |   |  |  |   |   |  |  |  |  |   |
|-----------|-------------|---|---|---|---|---|---|-----|---|---|---|--|--|---|---|--|--|--|--|---|
| Section 1 | R           |   |   | V | S |   |   | V   | T | : |   |  |  |   | V |  |  |  |  |   |
|           |             |   |   |   |   |   |   | H z |   | R | : |  |  |   | A |  |  |  |  |   |
|           |             |   |   |   |   |   |   |     |   | S | : |  |  |   | A |  |  |  |  |   |
|           |             |   |   |   |   |   |   |     |   | T | : |  |  |   | A |  |  |  |  |   |
| Section 2 | R           |   |   | V | S |   |   | V   | T | : |   |  |  |   | V |  |  |  |  |   |
|           |             |   |   |   |   |   |   | H z |   | R | : |  |  |   | A |  |  |  |  |   |
|           |             |   | E | R | R | O | R | 8   |   | S | : |  |  |   | A |  |  |  |  |   |
|           |             |   | O | V | E | R |   | H   | E | A | T |  |  | T | : |  |  |  |  | A |
| Section 3 | R           |   |   | V | S |   |   | V   | T | : |   |  |  |   | V |  |  |  |  |   |
|           |             |   |   |   |   |   |   | H z |   | R | : |  |  |   | A |  |  |  |  |   |
|           |             |   |   |   |   |   |   |     |   | S | : |  |  |   | A |  |  |  |  |   |
|           | L           | O | C | A | L | - | M | T   | S |   |   |  |  | T | : |  |  |  |  | A |

# Motorsol Soft Starter

## LHVS



- Input voltage for each phase provided
- Password input function provided

- Starting status indication
- Error indicated and stored
- Multi-language supported (English, Japanese, Korean)

- Cause of error provided
- Trouble shooting
- Data Back-up
- Indication of overcurrent

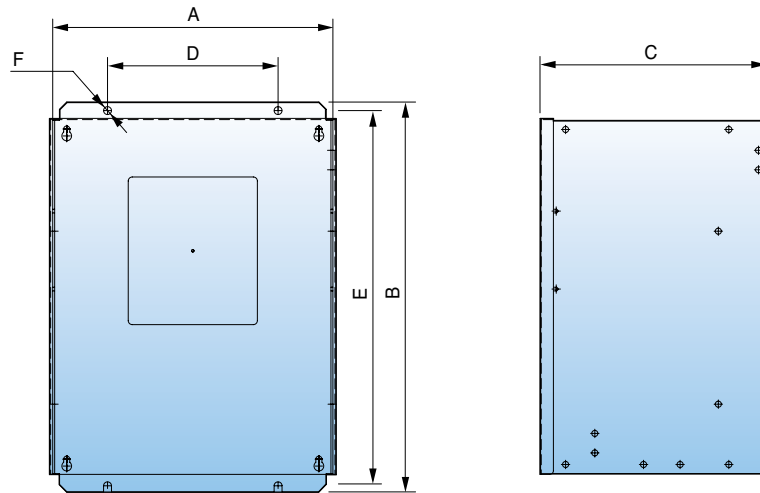
| Symbol | Description          | Note   |
|--------|----------------------|--|
|        | TOUCH MONITOR        | Soft Starter Setting and operation status can be checked                     |
| YL1    | EMPR FAULT           | Become ON state when EMPR Fault happens                                      |
| YL2    | Soft Starter FAULT   | Become ON state when Soft Starter PCB FAULT happens. Check Touch Monitor     |
| RS     | FAULT RESET          | Push button to reset Soft Starter FAULT                                      |
| LT     | LAMP TEST            | Push button to test Lamp   |
| OFF    | OFF                  | Button to stop Soft Starter during running(LED is ON when the starter stops) |
| ON     | ON                   | Button to start Soft Starter (LED is ON when the starter is running)         |
| W2     | BY-PASS VCS ON       | Become ON state when the bypass contactor is closed after starting           |
| CAM    | BY-PASS/REMOTE/LOCAL | Operation mode selection S/W   |



# Motorsol Soft Starter

## Dimensions

### LSFS One-way



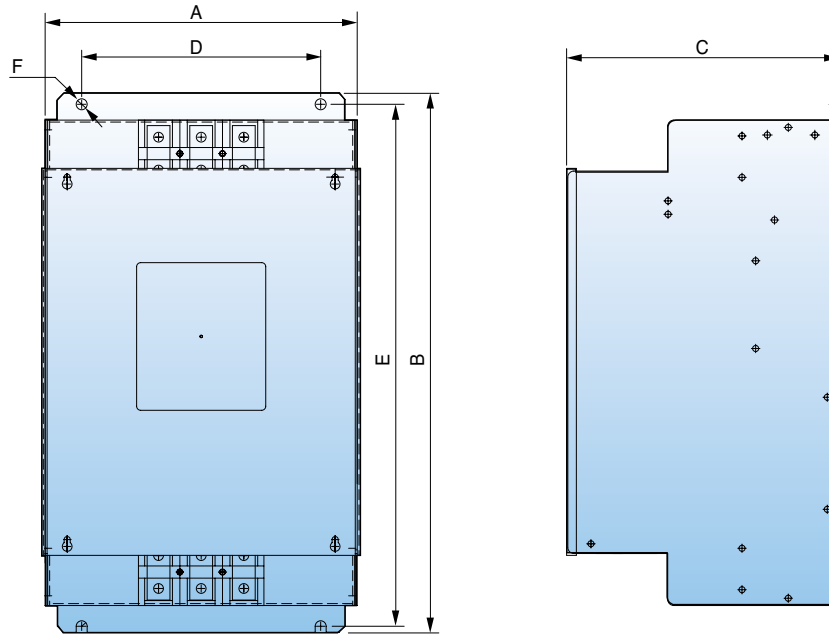
(mm)

| Model       |     |             |     |             |     | Width | Height | Depth | wide attachment | long attachment | Mounting Hole(Φ) |
|-------------|-----|-------------|-----|-------------|-----|-------|--------|-------|-----------------|-----------------|------------------|
| 220V        | kW  | 380V        | kW  | 440V        | kW  | A     | B      | C     | D               | E               | F                |
| LSFS 2002 S | 2.2 |             |     |             |     | 230   | 320    | 185   | 140             | 308             | 6.5              |
| LSFS 2003 S | 3.7 | LSFS 3003 S | 3.7 | LSFS 4003 S | 3.7 |       |        |       |                 |                 |                  |
| LSFS 2005 S | 5.5 | LSFS 3005 S | 5.5 | LSFS 4005 S | 5.5 |       |        |       |                 |                 |                  |
| LSFS 2007 S | 7.5 | LSFS 3007 S | 7.5 | LSFS 4007 S | 7.5 |       |        |       |                 |                 |                  |
| LSFS 2011 S | 11  | LSFS 3011 S | 11  | LSFS 4011 S | 11  |       |        |       |                 |                 |                  |
|             |     | LSFS 3015 S | 15  | LSFS 4015 S | 15  |       |        |       |                 |                 |                  |
|             |     | LSFS 3022 S | 22  | LSFS 4022 S | 22  |       |        |       |                 |                 |                  |
| LSFS 2015 S | 15  | LSFS 3030 S | 30  | LSFS 4030 S | 30  | 257   | 379    | 249   | 205             | 364             | 9                |
| LSFS 2022 S | 22  | LSFS 3037 S | 37  | LSFS 4037 S | 37  |       |        |       |                 |                 |                  |
| LSFS 2030 S | 30  | LSFS 3056 S | 56  | LSFS 4056 S | 56  | 257   | 417    | 249   | 205             | 402             | 9                |
| LSFS 2037 S | 37  | LSFS 3075 S | 75  | LSFS 4075 S | 75  |       |        |       |                 |                 |                  |
| LSFS 2056 S | 56  | LSFS 3112 S | 112 | LSFS 4112 S | 112 | 314   | 429    | 250   | 240             | 415             | 9                |
| LSFS 2075 S | 75  | LSFS 3150 S | 150 | LSFS 4150 S | 150 |       |        |       |                 |                 |                  |
| LSFS 2098 S | 98  | LSFS 3195 S | 195 | LSFS 4195 S | 195 | 344   | 483    | 279   | 264             | 466             | 9                |
| LSFS 2112 S | 112 | LSFS 3240 S | 240 | LSFS 4240 S | 240 |       |        |       |                 |                 |                  |
| LSFS 2150 S | 150 | LSFS 3300 S | 300 | LSFS 4300 S | 300 | 468   | 758    | 308   | 371             | 734             | 12               |
| LSFS 2187 S | 187 | LSFS 3375 S | 375 | LSFS 4375 S | 375 |       |        |       |                 |                 |                  |
| LSFS 2225 S | 225 | LSFS 3450 S | 450 | LSFS 4450 S | 450 |       |        |       |                 |                 |                  |
|             |     | LSFS 3600 S | 600 | LSFS 4600 S | 600 |       |        |       |                 |                 |                  |
|             |     |             |     |             |     | 620   | 872    | 374   | 524             | 848             | 12               |

\* For product quality improvement, external dimension might be changed without prior notice. Please inquire it when you make and order.

\* 600kW soft starter must be composed with by-pass circuit.

## LSFS By-Pass



(mm)

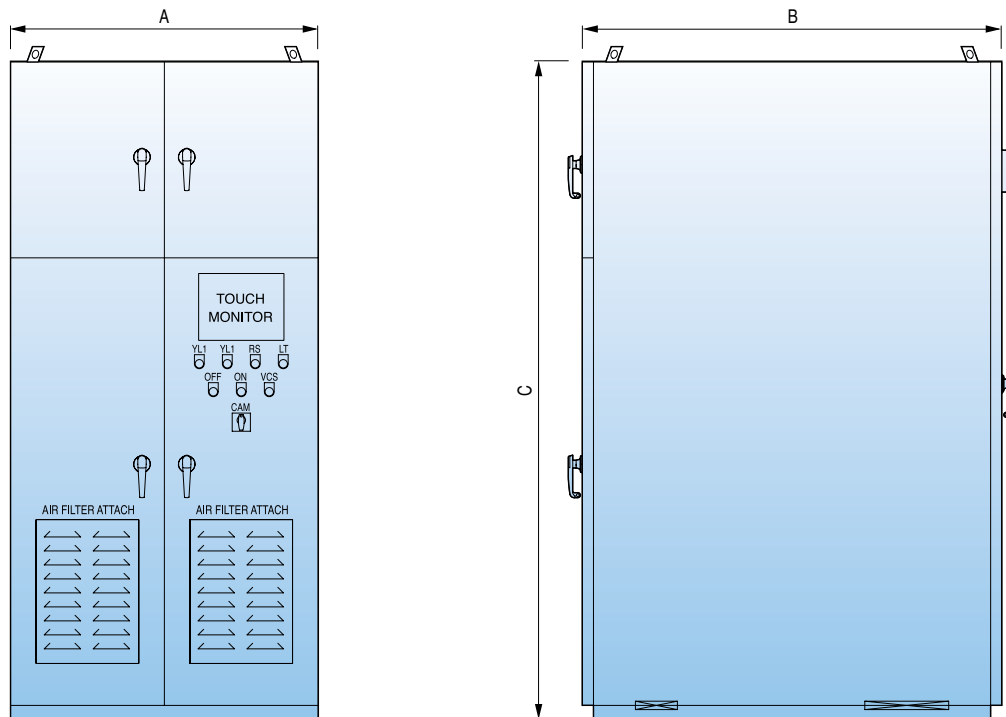
| Model         |     |               |     |               |     | Width | Height | Depth | wide attachment | long attachment | Mounting Hole(Φ) |
|---------------|-----|---------------|-----|---------------|-----|-------|--------|-------|-----------------|-----------------|------------------|
| 220V          | kW  | 380V          | kW  | 440V          | kW  | A     | B      | C     | D               | E               | F                |
| LSFS 2002 BPS | 2.2 | -             | -   | -             | -   | 256   | 442    | 224   | 196             | 428             | 9                |
| LSFS 2003 BPS | 3.7 | LSFS 3003 BPS | 3.7 | LSFS 4003 BPS | 3.7 |       |        |       |                 |                 |                  |
| LSFS 2005 BPS | 5.5 | LSFS 3005 BPS | 5.5 | LSFS 4005 BPS | 5.5 |       |        |       |                 |                 |                  |
| LSFS 2007 BPS | 7.5 | LSFS 3007 BPS | 7.5 | LSFS 4007 BPS | 7.5 |       |        |       |                 |                 |                  |
| LSFS 2011 BPS | 11  | LSFS 3011 BPS | 11  | LSFS 4011 BPS | 11  |       |        |       |                 |                 |                  |
| LSFS 2015 BPS | 15  | LSFS 3015 BPS | 15  | LSFS 4015 BPS | 15  |       |        |       |                 |                 |                  |
| LSFS 2022 BPS | 22  | LSFS 3022 BPS | 22  | LSFS 4022 BPS | 22  |       |        |       |                 |                 |                  |
| -             | -   | LSFS 3030 BPS | 30  | LSFS 4030 BPS | 30  |       |        |       |                 |                 |                  |
| -             | -   | LSFS 3037 BPS | 37  | LSFS 4037 BPS | 37  | 334   | 506    | 264   | 276             | 492             | 9                |
| LSFS 2030 BPS | 30  | LSFS 3056 BPS | 56  | LSFS 4056 BPS | 56  |       |        |       |                 |                 |                  |
| LSFS 2037 BPS | 37  | LSFS 3075 BPS | 75  | LSFS 4075 BPS | 75  |       |        |       |                 |                 |                  |
| LSFS 2056 BPS | 56  | LSFS 3112 BPS | 112 | LSFS 4112 BPS | 112 | 334   | 542    | 264   | 260             | 528             | 9                |
| LSFS 2075 BPS | 75  | LSFS 3150 BPS | 150 | LSFS 4150 BPS | 150 |       |        |       |                 |                 |                  |
| LSFS 2098 BPS | 98  | LSFS 3195 BPS | 195 | LSFS 4195 BPS | 195 | 334   | 638    | 324   | 260             | 624             | 9                |
| LSFS 2112 BPS | 112 | LSFS 3240 BPS | 240 | LSFS 4240 BPS | 240 |       |        |       |                 |                 |                  |
|               |     | LSFS 3300 BPS | 300 | LSFS 4300 BPS | 300 | 480   | 680    | 311   | 408             | 666             | 9                |

\* For product quality improvement, external dimension might be changed without prior notice. Please inquire it when you make and order.

# Motorsol Soft Starter

## Dimensions

### LHVS



(mm)

| Model       | width (A) | Height (B) | Depth (C) |
|-------------|-----------|------------|-----------|
| LHVS 3 0350 | 1300      | 1500       | 2350      |
| LHVS 3 0750 | 1300      | 1500       | 2350      |
| LHVS 3 1500 | 1600      | 1500       | 2350      |
| LHVS 6 0350 | 1300      | 1500       | 2350      |
| LHVS 6 0750 | 1300      | 1500       | 2350      |
| LHVS 6 1200 | 1300      | 1500       | 2350      |
| LHVS 6 1500 | 1300      | 1500       | 2350      |
| LHVS 6 1800 | 1600      | 1800       | 2350      |
| LHVS 6 2500 | 2000      | 2200       | 2350      |
| LHVS 6 2500 | 2000      | 2200       | 2350      |

Note :

1. The product size with incoming VCB and by-pass contactor
2. Dimensions are subject to change without notice in order to improve the quality of the product, so when ordering, please contact us.
3. Please consult us in case of changing specifications such as whether or not to use incoming VCB, the 2nd bypass circuit breaker addition of Measurement Device, etc.)

## Parameter

### LSFS Low Voltage

| Mark | Parameter | Input range            | Function |  |
|------|-----------|------------------------|----------|--|
| 1    | MODE      | DRIVE MODE             | R-MTS    | Controls START, STOP by the external control   |
|      |           |                        | R-BPS    | Controls M/C ON, OFF for BY-PASS by the external control   |
|      |           |                        | L-MTS    | Controls START, STOP by using the input display which is attached to MTS   |
|      |           |                        | L-BPS    | Controls BY-PASS ON, OFF by using the input display which is attached to MTS   |
|      |           |                        | S-COM    | Communication MODE   |
| 2    | ACCEL     | ACCEL TIME             | 0~300sec | The time which is taken to be applied till the full voltage of the motor, and if you make the acceleration time too short, be careful as the starting current Increases.   |
| 3    | SD-TIME   | START DELAY TIME       | 0~9.9sec | When starting, begin to start after the setting time. Generally sets-up as 2sec.   |
| 4    | HUNT-JP   | HUNTING JUMP TIME      | 0~300sec | Jump value is set after checking based on time shown in the Display when there is shunting at motor driving. In case of setting, full voltage is applied without shunting. Generally, it is set in the same way with the acceleration time |
| 5    | OFFSET    | INITIAL VOLTAGE        | 0~100%   | It sets initial voltage in case of motor driving   |
| 6    | K-VOLT    | KICK START VOLT        | 0~100%   | In case of kick start use, it sets pre voltage value   |
| 7    | K-TIME    | KICK START TIME        | 0~300sec | In case of kick start use, it sets pre voltage application time.   |
| 8    | DECEL     | DECEL TIME             | 0~300sec | It refers to the time to stop at the full voltage of a motor. In case deceleration stop is not necessary, It is set as '0'.  |
| 9    | DD-VOLT   | DECEL DELAY VOLT       | 0~100%   | To delay deceleration, it sets voltage for deceleration delay  |
| 10   | DD-TIME   | DECEL DELAY TIME       | 0~300sec | It sets time to keep deceleration delay  |
| 11   | C-LIMIT   | CURRENT LIMIT          | 0~5000A  | It drives by limiting load current not to flow over the set value. In case too small current is set, it burdens motor. Set between 3 to 4 times or nominal value.  |
| 12   | CL-TIME   | CURRENT LIMIT TIME     | 0~300sec | If current is limited even after setting time, fault is generated.   |
| 13   | OVER-C1   | OVER CURRENT 1         | 0~5000A  | It senses instant over current with instantaneous over current detection function. Generally, it sets 600%(6 times) of motor nominal current.  |
| 14   | OVER-C1T  | OVER CURRENT 1 TIME    | 0~9.9sec | It sets the time of Instantaneous over current OVER-C1. If current over OVER-C1 setting value flows and OVER-C1T is kept, it is sensed as an error. Generally, it is set as 0.5 seconds.   |
| 15   | OVER-C2   | OVER CURRENT 2         | 0~5000A  | Over current detection function during the driving senses driving current and continuous overload. Generally, it is set as 400% of nominal motor current   |
| 16   | OVER-C2T  | OVER CURRENT 2 TIME    | 0~100sec | If current over OVER-C2 setting value flows and OVER-C2T is kept, it is sensed as an error. Generally, it is set as 2/3 accel time.  |
| 17   | OVER-C3   | OVER CURRENT 3         | 0~5000A  | After accel time, senses over current at RUN range. If load current is over the setting value by sensing motor's continuous overload, it is sensed as an error. Generally, it is set as 120% of a nominal motor                            |
| 18   | OVER-C3T  | OVER CURRENT 3 TIME    | 0~100sec | If current over OVER-C3 setting value flows and OVER-C3T is kept, It is sensed as an error. Generally, it is set as 5 seconds.   |
| 19   | SHUNT     | SHUNT CURRENT          | 0~5000A  | If load current is over the setting value at STP status and SCR short-circuit protection, it is sensed as an error.  |
| 20   | UNBALANCE | 3 PHASE UNBALANCE      | 0~1000A  | It sets inter-phase unbalance current difference.  |
| 21   | U-TIME    | 3 PHASE UNBALANCE TIME | 0~100sec | It sets inter-phase current detection time. Fault is generated after setting time.   |
| 22   | E-TIME    | EARTH TIME             | 0~9.9sec | It sets earth detection time. Fault is generated after detection time  |
| 23   | LL-CUR    | LOW LOAD CURRENT       | 0~1000A  | It sets low load current   |
| 24   | LLC-TIME  | LOW LOAD CURRENT TIME  | 0~100sec | It sets low load detection time. Fault is generated after setting time   |
| 25   | LO-VOLT   | LOW VOLTAGE            | 0~1000V  | If input voltage is under the setting value, it is sensed as an error  |
| 26   | HI-VOLT   | HIGH VOLTAGE           | 0~1000V  | If input voltage is over the setting value, it is sensed as an error   |
| 27   | EXT-ERR   | EXTERNAL FAULT ERROR   | Yes / No | It sets the use of external fault. Set 'No' for not using and 'Yes' for using  |
| 28   | BPS-ERR   | BY-PASS Fault ERROR    | Yes / No | As a function of setting when using the MC by BPS type, sets up as 'YES' when using the BPS  |
| 29   | AH-JUMP   | AUTO HUNTING JUMP      | Yes / No | Displays whether being able to use the AUTO JUMP,<br>Sets up as 'YES' for the basic setting  |
| 30   | LOSS-PHA  | LOSS Phase             | Yes / No | Mark whether detecting open-phase. Set up basic setting as 'NO' (detected in case of YES)  |
| 31   | NODE      | NODE                   | 0~99     | Setting up the communication NODE number   |
| 32   | USE-TIME  | TOTAL USE TIME         | -        | Total use time after installing the product  |
| 33   | VERSION   | CPU Version            | -        | Displays the CPU Version which is being used currently   |

# Motorsol Soft Starter

## Parameter

### LHVS Medium Voltage

| Mark | Parameter    | Input range                    |                | Function   |
|------|--------------|--------------------------------|----------------|--|
| 1    | ACCEL        | Accel Time                     | 0~300sec       | Ramp time to the full voltage during starting. Normally set from 40 to 90sec.  |
| 2    | HUNT-J       | Hunting Jump Time              | 0~300sec       | Used in the event of Hunting during starting. Full voltage is applied according to the set time of HUNT-J. In general, 'ACCEL' and 'HUNT-J' is set identically |
| 3    | OFFSET       | Initial Voltage                | 0~100%         | Initial motor starting voltage. Percent voltage from 0 to max. output. Normally set from 15 to 30%   |
| 4    | KS-VOLT      | Kick Start Voltage             | 0~100%         | Setting the Pre Voltage when Kick Start is selected.   |
| 5    | KS-TIME      | Kick Start Time                | 0~300sec       | Setting the time for Pre Voltage when Kick Start is selected.  |
| 6    | DECEL        | Decel Time                     | 0~300sec       | Stopping time at full voltage. Set as 0 if decelerating is not required.   |
| 7    | DD-VOLT      | Decel Delay Voltage            | 0~100%         | Voltage setting for the delay of decelerating  |
| 8    | DD-TIME      | Decel Delay Time               | 0~300sec       | Time setting for the delay of decelerating   |
| 9    | C-LIMIT      | Current Limit                  | 0~4000A        | Used to limit the maximum starting current. If the current exceeds the set value, acceleration stops till it drops below the limit. Normally set as 0.         |
| 10   | CL-TIME      | Current Limit Time             | 0~300sec       | Fault happens if the current remains above the limit after the set time.   |
| 11   | OVER-C1      | Over Current 1                 | 0~4000A        | Monitoring the peak current during starting to provide a fault signal(instant). Normally set from 600 to 800% of the rated current.                            |
| 12   | OVER-C1T     | Over Current 1 Time            | 0~9.9sec       | Delay time for OVER-C1. If the current set at OVER-C1 remains after the set time,fault signal is provided. Normally set as 0.5s.                               |
| 13   | OVER-C2      | Over Current 2                 | 0~4000A        | Monitoring overload during starting to provide a fault signal(short-time). Normally set as 400% of the rated current.  |
| 14   | OVER-C2T     | Over Current 2 Time            | 0~100sec       | Delay time for OVER-C2. If the current set at OVER-C2 remains after the set time,fault signal is provided. Normally set from 15 to 30s.                        |
| 15   | OVER-C3      | Over Current 3                 | 0~4000A        | Monitoring overload during starting to provide a fault signal(long-time). Normally set as 120% of the rated current.   |
| 16   | OVER-C3T     | Over Current 3 Time            | 0~100sec       | Delay time for OVER-C3. If the current set at OVER-C3 remains after the set time,a fault signal is provided. Normally set as 5s.                               |
| 17   | LO-VOLT      | Low Voltage                    | 0~9000V        | Recognize as low voltage if input voltage is below the set value   |
| 18   | LV-TIME      | Low Voltage Time               | 0~9.9sec       | Delay time for low voltage before providing a fault signal.  |
| 19   | HI-VOLT      | High Voltage                   | 0~9000V        | Recognize as high voltage if input voltage is above the set value  |
| 20   | HV-TIME      | High Voltage Time              | 0~9.9sec       | Delay time for high voltage before providing a fault signal.   |
| 21   | LL-CUR       | Low Load Current               | 0~1000A        | Define low load current  |
| 22   | LLC-TIME     | Low Load Current Time          | 0~100sec       | Delay time for low load current before providing a fault signal.   |
| 23   | AH-JUMP      | Auto Hunting Jump              | Yes(1) / No(0) | Selection of Yes or No for automatic hunting Jump.<br>If 1 is selected automatic hunting Jump is activated.  |
| 24   | SHUNT        | Shunt Current                  | 0~4000A        | Pick-up current for the protection from SCR short-circuit.   |
| 25   | P-LOSS       | Phase Loss                     | Yes(1) / No(0) | Set as 1 to activate this phase loss protection function.  |
| 26   | UNBALANCE    | 3-phase Unbalance Current      | 0~1000A        | Setting current unbalance level  |
| 27   | U-TIME       | 3-phase Unbalance Current Time | 0~100sec       | Delay time for current unbalance before providing a fault signal.  |
| 28   | STO          | SCR TURN ON                    | Yes(1) / No(0) | SCR ON/OFF setting in case of HV-Motorsol off<br>Set as 1 for SCR turn-on, 0 for turn-off  |
| 29   | NODE         | Communication Node             | 1~99           | Node no. for RS485 communication   |
| 30   | E TIME       | Earth Fault Trip Time          | 0~30sec        | Providing fault signal after Earth Fault Trip Time   |
| 31   | E DELAY TIME | Earth Fault Delay Time         | 0~100sec       | Delay time for earth fault during starting   |
| 32   | ES-ACCEL     | Emergency Starting Time        | 0~100sec       | Ramp time to the full voltage during emergency starting.   |
| 33   | ES-OFFSET    | Emergency Starting Voltage     | 0~100%         | Initial voltage during emergency starting.   |

## Protect function

### LSFS Low Voltage

| Type     | Display       | Description                                       | Check points                                      |
|----------|---------------|---|---|
| ERROR 1  | OVER CURR 1   | OVER CURR1<br>(Instant over current)              | 1. Check of load                                  |
|          |               |   | 2. Check of SCR                                   |
|          |               |   | 3. Check of Parameter (OVER-C1, OVER-C1T)         |
| ERROR 2  | OVER CURR 2   | OVER CURR2<br>(Over current during the movement)  | 1. Check of load                                  |
|          |               |   | 2. Check of Parameter (OVER-C2, OVER-C2T)         |
|          |               |   | 3. Check of load current                          |
| ERROR 3  | OVER CURR 3   | OVER CURR3<br>(Over current during the operation) | 1. Check of load                                  |
|          |               |   | 2. Check of Parameter (OVER-C3, OVER-C3T)         |
|          |               |   | 3. Check of load current                          |
| ERROR 4  | IN COMM ERROR | INSIDE COMM ERROR                                 | 1. ON/OFF relay check (arc and earth)             |
|          |               |   | 2. Main conductor check (arc and earth)           |
| ERROR 5  | LOSS PHASE    | LOSS PHASE  | 1. Check of input voltage                         |
|          |               |   | 2. Check of internal entering line                |
| ERROR 6  | SHUNT         | SHUNT   | 1. Check of SCR                                   |
|          |               |   | 2. Check of parameter (Shunt)                     |
| ERROR 7  | UNBALANCE     | 3Φ PHASE UNBALANCE                                | 1. Check of load                                  |
|          |               |   | 2. Check of Parameter (Unbalance U-Time)          |
|          |               |   | 3. Check of SCR                                   |
| ERROR 8  | OVER HEAT     | Soft Starter OVER HEAT                            | 1. Check of Internal temperature of control board |
|          |               |   | 2. Check of cooling fan                           |
| ERROR 9  | EXT FAULT     | EXTERNAL FAULT ERROR                              | 1. Check of motor temperature                     |
|          |               |   | 2. Check of EMPR                                  |
|          |               |   | 3. Check of external fault                        |
| ERROR 10 | LOW LOAD      | LOW LOAD  | 1. Check of load                                  |
|          |               |   | 2. Check of SMC display current                   |
|          |               |   | 3. Check of parameter (LL-CUR, LLC-TIME)          |
| ERROR 11 | EARTH         | EARTH   | 1. Check of earth                                 |
|          |               |   | 2. Check of ZCT                                   |
| ERROR 12 | LOW VOLT      | LOW VOLTAGE                                       | 1. Check of input voltage                         |
|          |               |   | 2. Check of SMC display voltage                   |
|          |               |   | 3. Check of parameter (LO-VOLT)                   |
| ERROR 13 | HIGH VOLT     | HIGH VOLTAGE                                      | 1. Check of input voltage                         |
|          |               |   | 2. Check of SMC display voltage                   |
|          |               |   | 3. Check of parameter (HI-VOLT)                   |
| ERROR 14 | CURR LIMIT    | CURRENT LIMIT                                     | 1. Check of load at driving                       |
|          |               |   | 2. Check of parameter (CC-LIMIT, CL-TIME)         |
| ERROR 15 | BPS FAULT     | BY-PASS MC failure                                | 1. Check By-pass MC                               |

### LHVS Medium Voltage

| Type  | Description                 | Check points                               |
|-------|-----------------------------|--|
| ERR1  | Instantaneous overcurrent   | 1. Check loads                             |
|       |                             | 2. Check SCR                               |
|       |                             | 3. Check parameters (OVER-C1, OVER-C1 t)   |
| ERR2  | Overcurrent during starting | 1. Check loads                             |
|       |                             | 2. Check parameters (OVER-C2, OVER-C2 t)   |
|       |                             | 3. Check load current                      |
| ERR3  | Overcurrent during running  | 1. Check loads                             |
|       |                             | 2. Check parameters (OVER-C3, OVER-C3 t)   |
|       |                             | 3. Check load current                      |
| ERR4  | Self-diagnosis              | 1. Check contactor arc                     |
|       |                             | 2. Check wiring                            |
| ERR5  | Phase loss                  | 1. Check incoming cables                   |
| ERR6  | SHUNT                       | 1. Check SCR                               |
|       |                             | 2. Check parameter (Shunt)                 |
| ERR7  | UNBALANCE                   | 1. Check loads                             |
|       |                             | 2. Check parameters (Unbalance. U-time)    |
|       |                             | 3. Check SCR                               |
| ERR8  | Inside overheating          | 1. Check temperature sensor                |
|       |                             | 2. Check internal temperature of the stack |
| ERR9  | Outside overheating         | 1. Check motor temperature                 |
|       |                             | 2. Check motor protection relay            |
| ERR10 | Low load                    | 1. Check loads                             |
|       |                             | 2. Check the load current displayed        |
|       |                             | 3. Check parameters (LO-CUR, LC-TIME)      |
| ERR11 | Earth fault                 | 1. Check the load isolation                |
|       |                             | 2. Check ZCT                               |
|       |                             | 3. Check parameters (E TIME. E DELAY TIME) |
| ERR12 | Low voltage                 | 1. Check input voltage                     |
|       |                             | 2. Check the input voltage displayed       |
|       |                             | 3. Check parameters (LO-VOL, LV-TIME)      |
| ERR13 | High voltage                | 1. Check input voltage                     |
|       |                             | 2. Check the input voltage displayed       |
|       |                             | 3. Check parameters (HI-VOL, HV-TIME)      |
| ERR14 | Current limit               | 1. Check loads                             |
|       |                             | 2. Check parameters (C-LIMIT, CL-TIME)     |

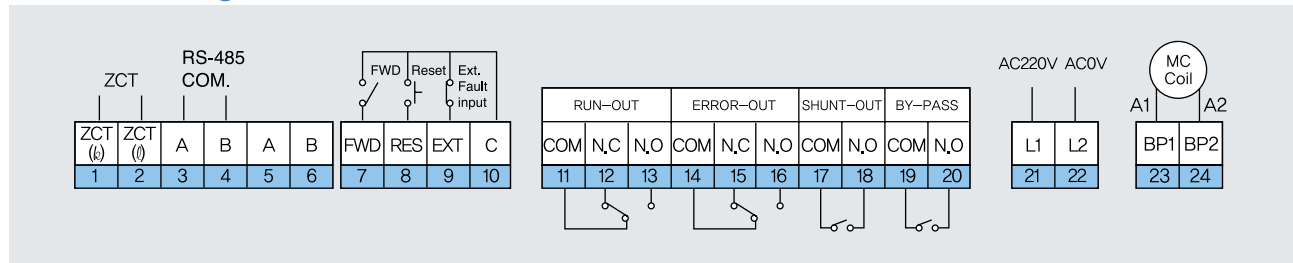


# Motorsol Soft Starter

## Terminal function

### LSFS Low Voltage

#### Terminal configuration



#### Terminal Functions

| NO | Abbreviation | Name           | Function   | Nominal value |
|----|--------------|----------------|--|---------------|
| 1  | ZCT(k)       | Seoond ZCT(k)  | Earth detection input  | 200mA - 100mV |
| 2  | ZCT(l)       | Seoond ZCT(l)  |  |               |
| 3  | A            | DATA+          | RS-485 Communication   |               |
| 4  | B            | DATA-          |  |               |
| 5  | A            | DATA+          |  |               |
| 6  | B            | DATA-          |  |               |
| 7  | FWD          | Forward        | Forward rotation   |               |
| 8  | RES          | Reset          | In case of error, it resets.   |               |
| 9  | EXT          | External fault | Input of external fault<br>•In case of its use, please use 'B' contact point.  |               |
| 10 | C            | Common         | Common input   |               |
| 11 | COM          | Relay Common   | Run out : In case of running, N.O output is displayed<br>At normal times, N.C output is displayed                    | AC250V 3A     |
| 12 | N.C          | Relay Common   |  |               |
| 13 | N.O          | Relay Common   |  |               |
| 14 | COM          | Relay Common   | Error out : In case of running, N.O output is displayed<br>At normal times, N.C output is displayed                  |               |
| 15 | N.C          | Normal Close   |  |               |
| 16 | N.O          | Normal Open    |  |               |
| 17 | COM          | Relay Common   | Shunt out : It operates at shunt error   |               |
| 18 | N.O          | Normal Open    |  |               |
| 19 | COM          | Relay Common   | By-pass out : It is a terminal to connectwhen external by-pass function is used                                      |               |
| 20 | N.O          | Normal Open    |  |               |
| 21 | L1           | AC 220V        | Input of operational power (AC220V)  |               |
| 22 | L2           | 0V             |  |               |
| 23 | BP1          | A1             | In case of By-pass use, it connects MC coil<br>(The coil voltage of MC should be the same with the control voltage.) |               |
| 24 | BP2          | A2             |  |               |

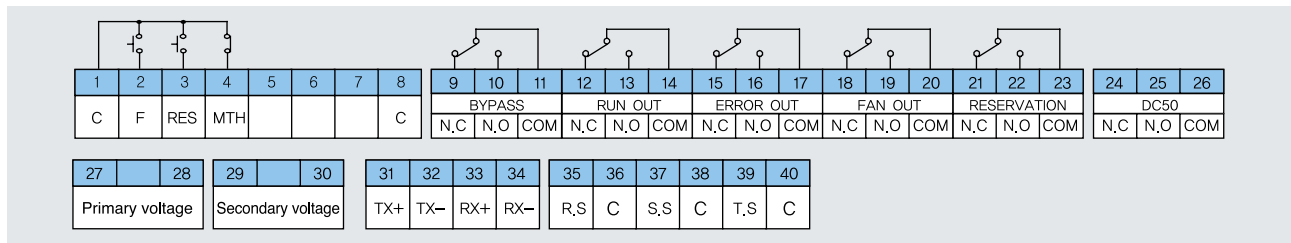
※ In case operational power input 110V is used, please inquire separately.

# Motorsol Soft Starter

## Terminal function

### LHVS Medium Voltage

#### Terminal configuration



#### Terminal Functions

| NO | Abbreviation      | Name              | Function   |
|----|-------------------|-------------------|--|
| 1  | C                 | Common            | Common input                                     |
| 2  | F                 | Forward           | Forward operation                                |
| 3  | RES               | Reset             | Fault reset                                      |
| 4  | MTH               | Motor overheating | Motor overheating S/W, NC contact conneted       |
| 5  |                   |                   | No function                                      |
| 6  |                   |                   | No function                                      |
| 7  |                   |                   | No function                                      |
| 8  | C                 | Common            | Common input(GND)                                |
| 9  | N.C               | Normal Close      | NC contact. Bypass relay output                  |
| 10 | N.O               | Normal Open       | NO contact. Bypass relay output                  |
| 11 | COM               | Relay Common      | Bypass relay common                              |
| 12 | N.C               | Normal Close      | NC contact. Bypass relay output                  |
| 13 | N.O               | Normal Open       | NO contact. Bypass relay output                  |
| 14 | COM               | Relay Common      | Bypass relay common                              |
| 15 | N.C               | Normal Close      | NC contact. Bypass relay output                  |
| 16 | N.O               | Normal Open       | NO contact. Bypass relay output                  |
| 17 | COM               | Relay Common      | Bypass relay common                              |
| 18 | N.C               | Normal Close      | NC contact. Bypass relay output                  |
| 19 | N.O               | Normal Open       | NO contact. Bypass relay output                  |
| 20 | COM               | Relay Common      | Bypass relay common                              |
| 21 | N.C               | Normal Close      | NC contact. Bypass relay output                  |
| 22 | N.O               | Normal Open       | NO contact. Bypass relay output                  |
| 23 | COM               | Relay Common      | Bypass relay common                              |
| 24 | N.C               | Normal Close      | NC contact. Bypass relay output                  |
| 25 | N.O               | Normal Open       | NO contact. Bypass relay output                  |
| 26 | COM               | Relay Common      | Bypass relay common                              |
| 27 | Primary voltage   | Primary voltage   | Secondary input terminal(110V) of Primary PT     |
| 28 |                   |                   |  |
| 29 | Secondary voltage | Secondary voltage | Secondary input terminal(110V) of Secondary PT   |
| 30 |                   |                   |  |
| 31 | TX+               | Transmission+     | RS-485 communication (Touch Screen connector)    |
| 32 | TX-               | Transmission-     |  |
| 33 | RX+               | Reception+        |  |
| 34 | RX-               | Reception-        |  |
| 35 | R.S               | R-Phase Current   | Signal input terminal of Load side CT of R-Phase |
| 36 | C                 | GND               |  |
| 37 | S.S               | S-Phase Current   | Signal input terminal of Load side CT of S-Phase |
| 38 | C                 | GND               |  |
| 39 | T.S               | T-Phase Current   | Signal input terminal of Load side CT of T-Phase |
| 40 | C                 | GND               |  |

Run Out Relay : provides convenience when using in combination with mechanical brake

\* Relay contacts max rating : AC250V 2A (do not exceed this rating)

\* Error Out Relay : NC is off when Error happens.

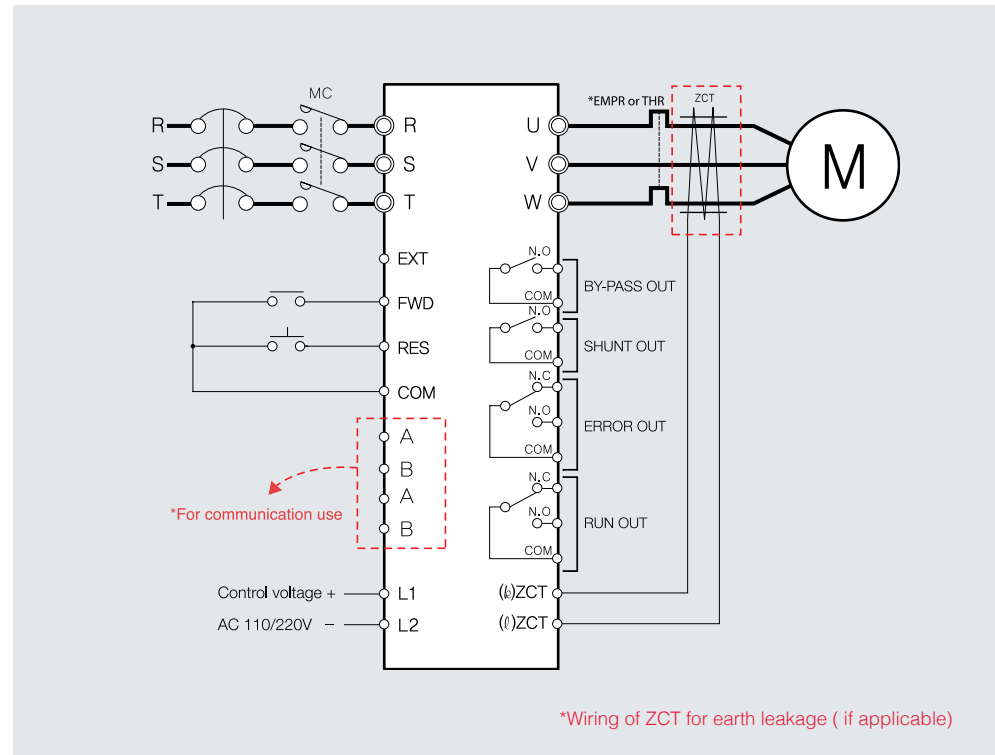
- Bells, buzzers or flashing lights may be used for ERROR display device

# Motorsol Soft Starter

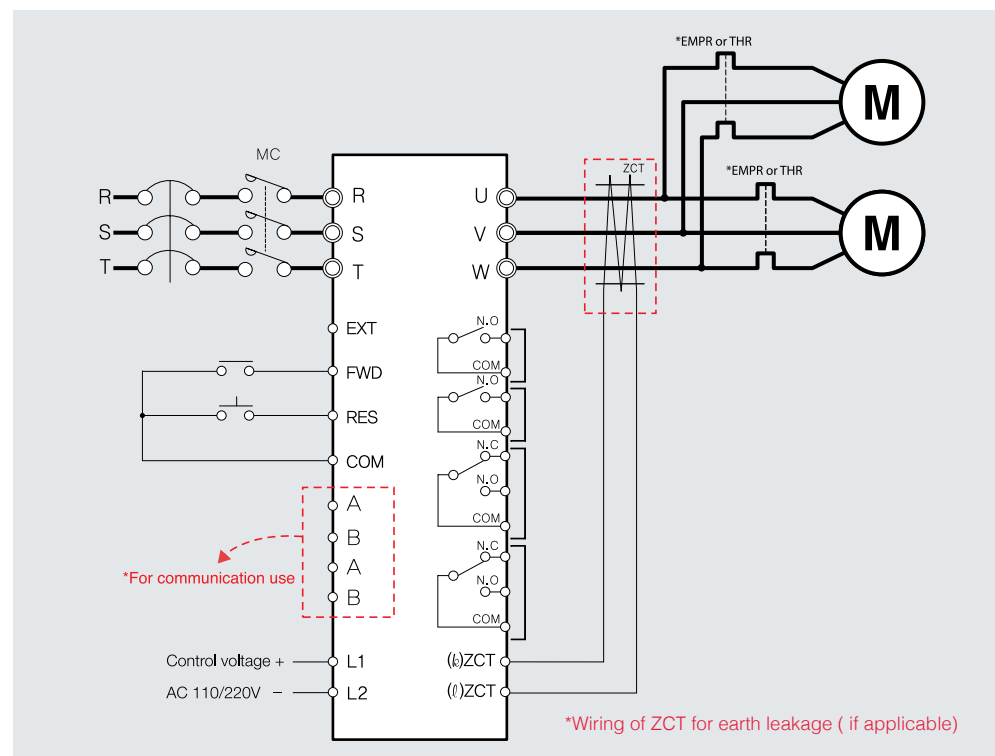
## Wiring method

### LSFS Low Voltage

#### Standard wiring diagram



#### Wiring diagram for two or more motors

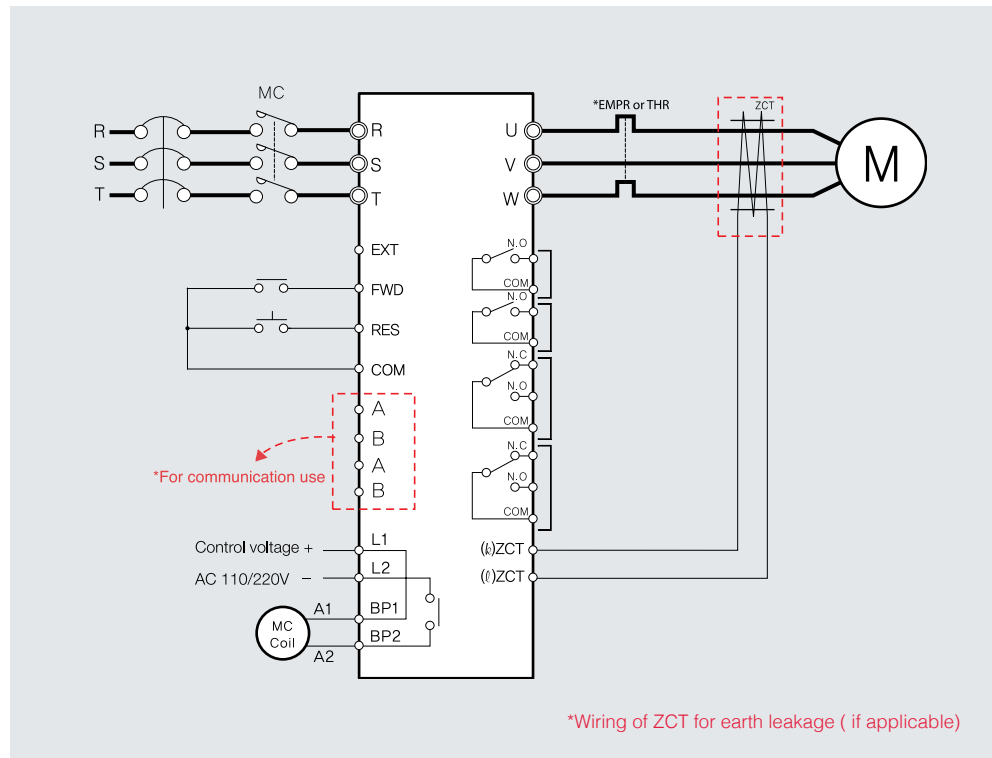


# Motorsol Soft Starter

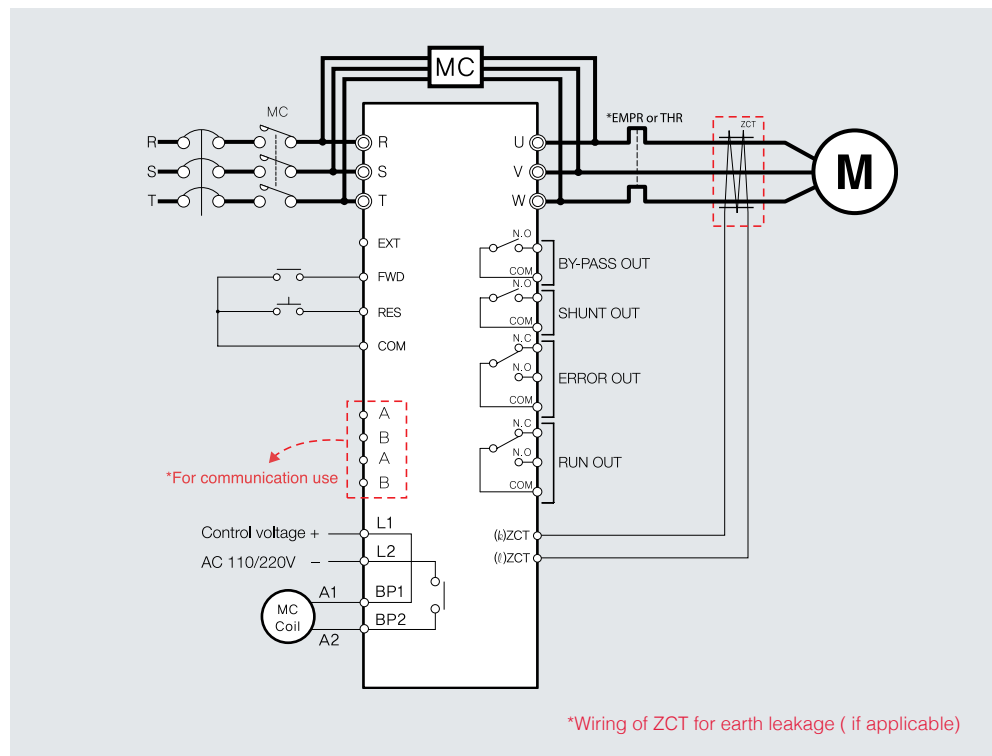
## Wiring method

### LSFS Low Voltage

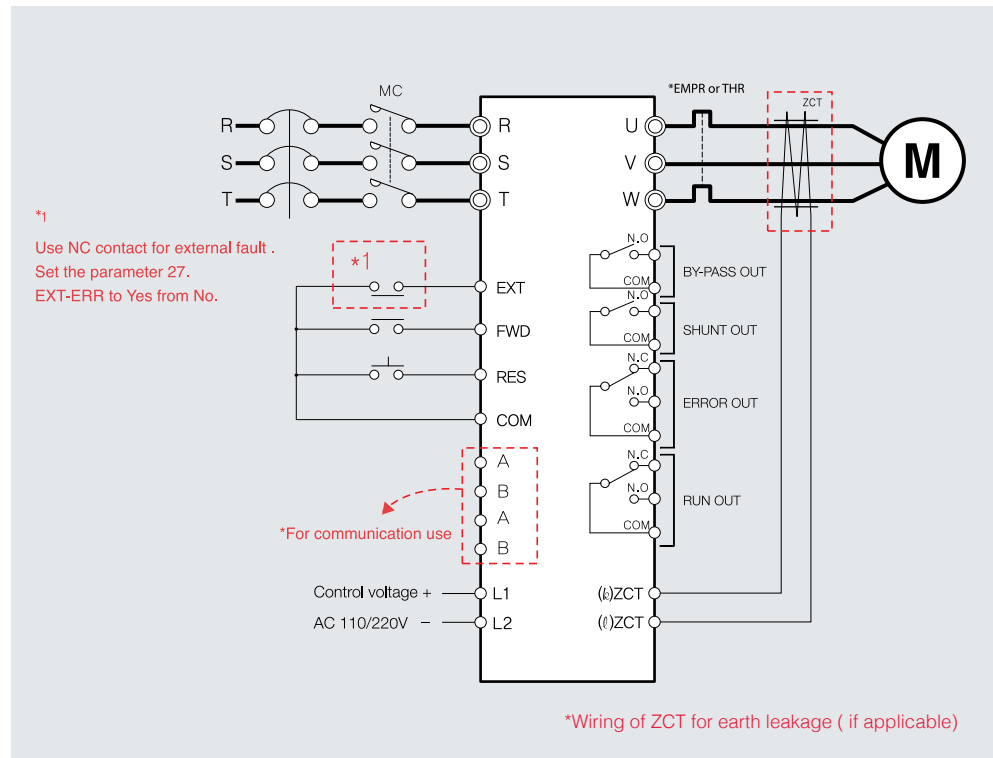
#### Wiring diagram for internal by-pass



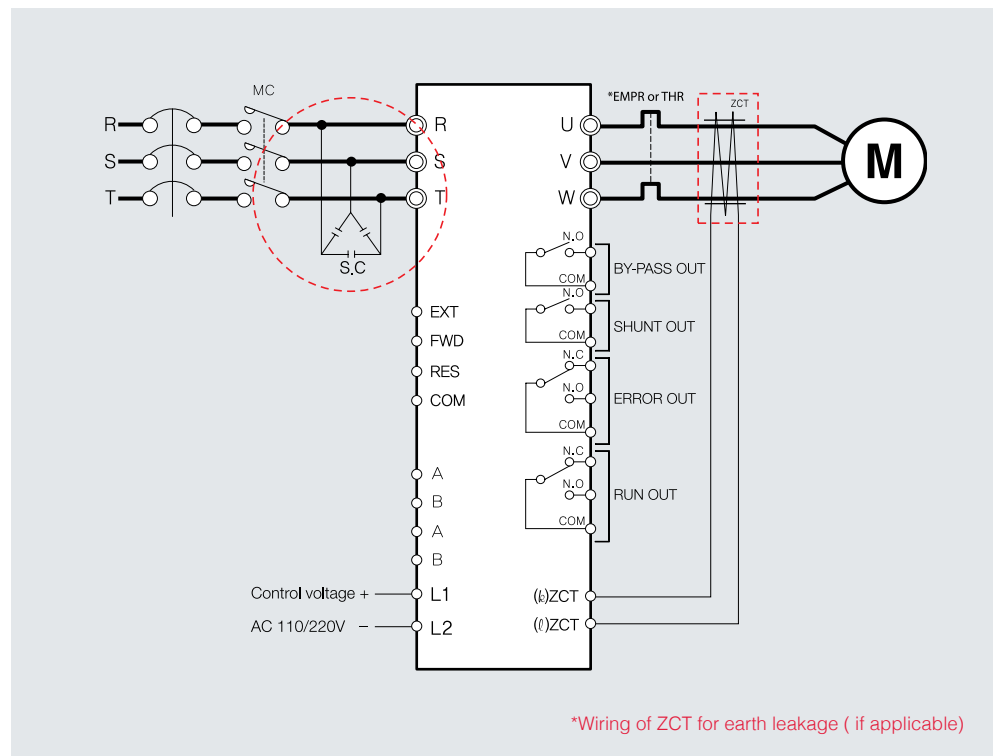
#### Wiring diagram for external by-pass contactor



## Wiring diagram for external fault(EXT)



## Wiring diagram for use with a power factor correction capacitor

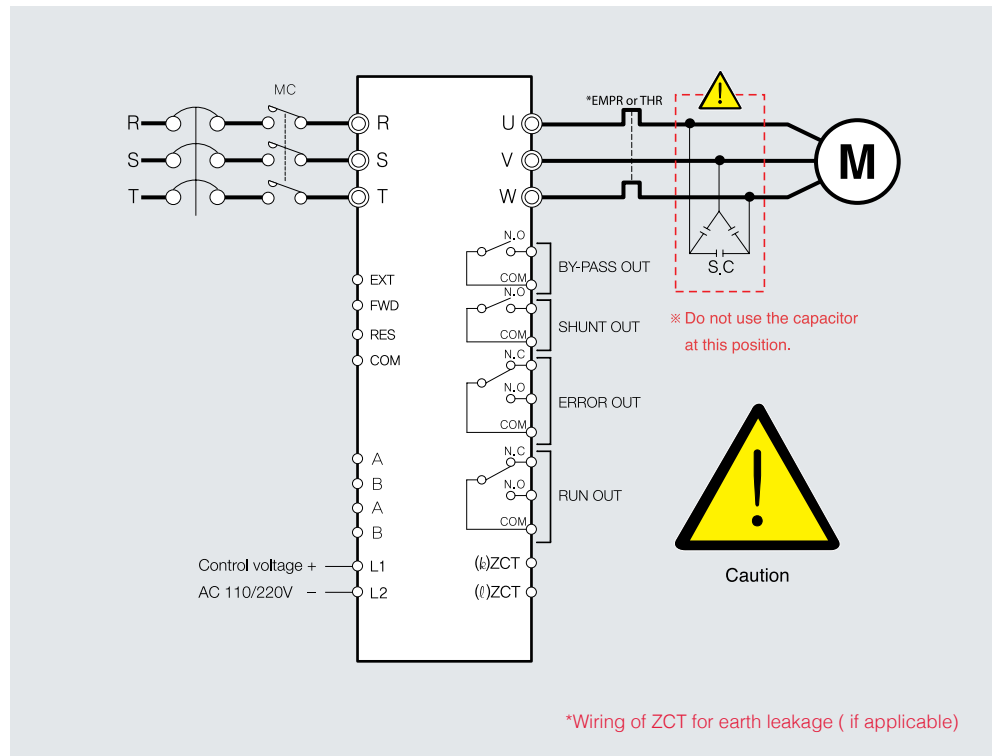


# Motorsol Soft Starter

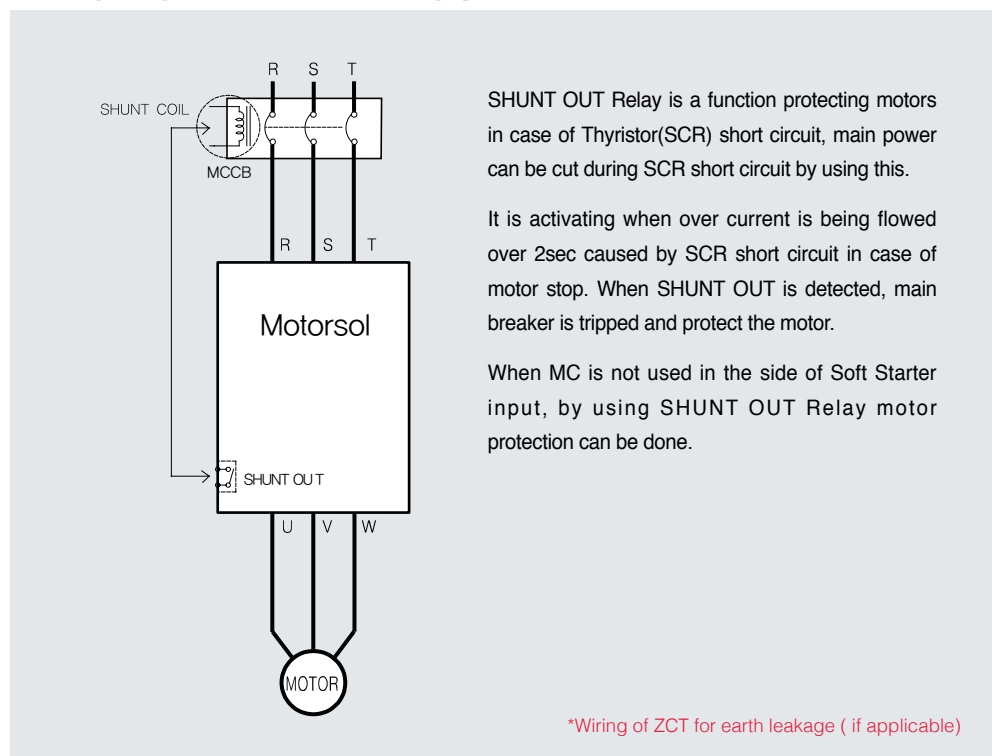
## Wiring method

### LSFS Low Voltage

#### Misuse of power factor correction capacitors



#### Wiring diagram for external by-pass contactor



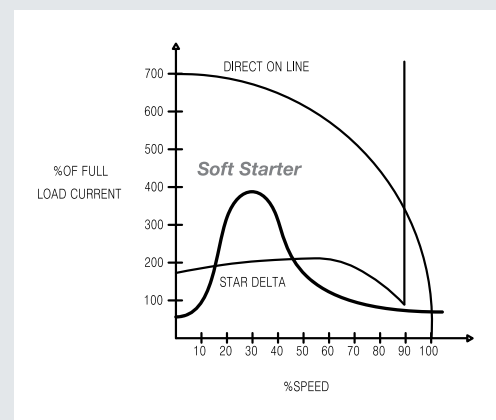
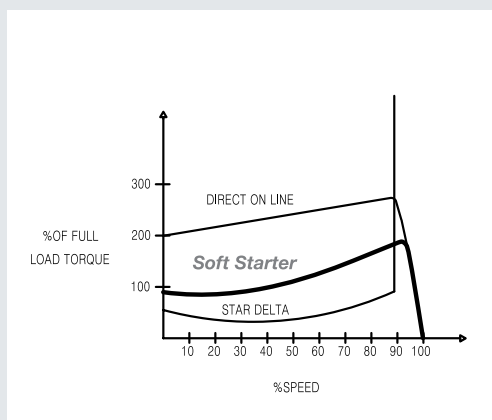
# Motorsol Soft Starter

## Induction motor starting comparison

|               | Full voltage start   | Reactor start  | Y- $\Delta$ Start   | Soft Starter start   | Inverter start  |
|---------------|--|--|---|--|---|
| Description   | Starting with full voltage   | Starting voltage can be reduced by using a serial reactor.                 | Star(Y) is only used for starting   | Starting with low current from low to full voltage using SCR. VVCF type  | Starting with control of voltage and frequency using IGBT. VVVF type  |
| Advantages    | <ol style="list-style-type: none"> <li>1. Short starting time</li> <li>2. Low cost</li> </ol>  | <ol style="list-style-type: none"> <li>1. Small starting torque</li> </ol> | <ol style="list-style-type: none"> <li>1. Small starting torque</li> <li>2. Small accel. torque</li> <li>3. Voltage drop reduced by max. starting torque</li> </ol> | <ol style="list-style-type: none"> <li>1. Low-noise</li> <li>2. No arcing</li> <li>3. Long motor life</li> <li>4. small starting torque</li> <li>5. small starting current</li> <li>6. No mechanical shock</li> <li>7. Easy maintenance</li> <li>8. Protection/monitoring</li> </ol> | <ol style="list-style-type: none"> <li>1. Low-noise</li> <li>2. No arcing</li> <li>3. Long motor life</li> <li>4. small starting torque</li> <li>5. small starting current</li> <li>6. No mechanical shock</li> <li>7. Speed control</li> <li>8. Protection/monitoring</li> </ol> |
| Disadvantages | <ol style="list-style-type: none"> <li>1. Large starting torque</li> <li>2. Large starting current</li> <li>3. Short motor life</li> </ol> | <ol style="list-style-type: none"> <li>1. Large accel. torque</li> </ol>   | <ol style="list-style-type: none"> <li>1. Large electric &amp; mechanical torque switching from Y to <math>\Delta</math> after starting</li> </ol>                  | <ol style="list-style-type: none"> <li>1. Speed control disable (except wound motors)</li> </ol>   | <ol style="list-style-type: none"> <li>1. Harmonics and micro surge are generated.</li> <li>2. High cost</li> </ol>   |
| Application   | Mostly used as long as power capacity is available   | Fans, blowers, pumps, small motors   | Motors upto 75kW starting with no load or low load  | All loads  | All loads   |

\* VVCF : Variable Voltage Constant Frequency

VVVF : Variable Voltage Variable Frequency



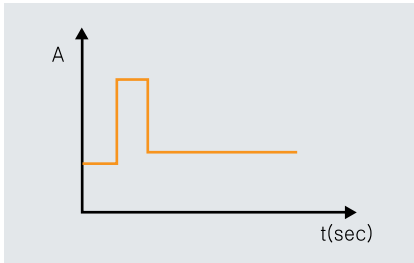
Torque and current are greatly reduced during starting using Soft Starter compared to full voltage start and Y- $\Delta$  start.



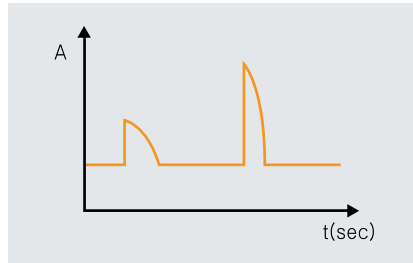
# Motorsol Soft Starter

## Induction motor starting comparison

### Direct on line start



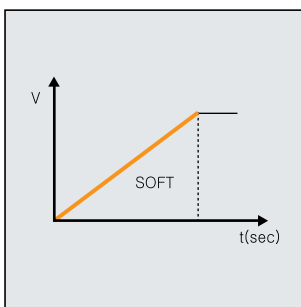
### Y-Δ start



Starting systems that burden the motor as large instantaneous voltage which is 5 to 8 times than rated voltage

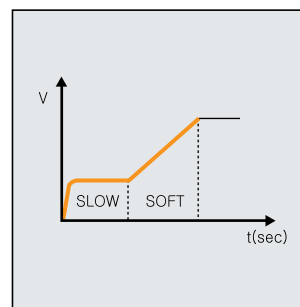
### Soft Starter

Starting system that unburdens the motor with various different starting method



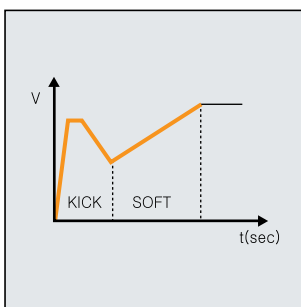
#### SOFT START (STANDARD)

From low voltage suitable for movement torque of a motor to high voltage generating maximum torque, it gradually provides and softly moves.



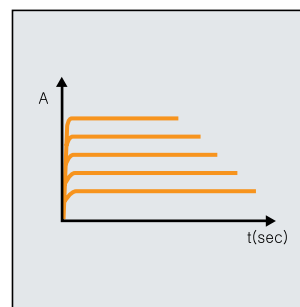
#### SLOW START

It is applied to move load with big cylinder type that requires long time to generate the maximum RPM as like a dewaterator or blower



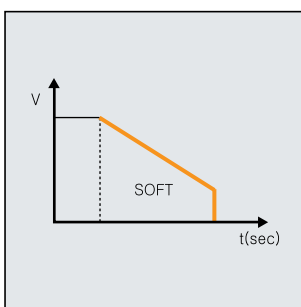
#### KICK START

It is applied to move load requiring bigger movement torque over stop torque as like high viscous mixer or crusher.



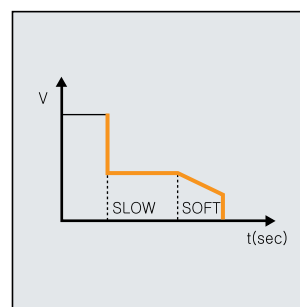
#### CURRENT LIMIT

The function to apply when operating by limiting movement current



#### SOFT STOP

It prevents from falling of shaking matters in a conveyor and pipe or an impeller being damaged by counter current in a pump



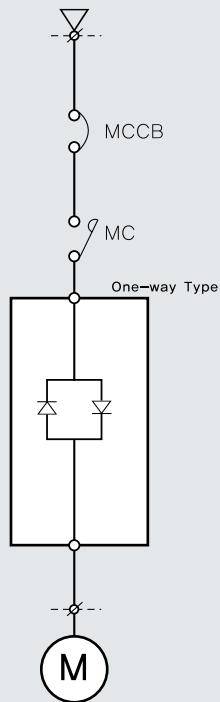
#### SLOW STOP

It makes softly stop by applying to a motor that is to be stopped after keeping constant speed in terms of motor characteristics

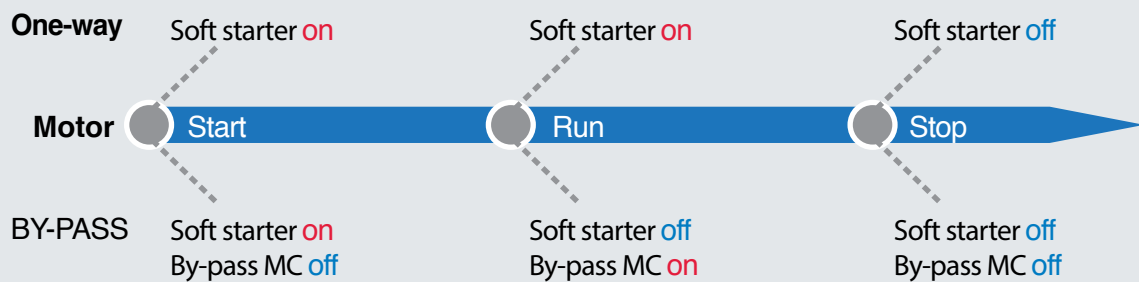
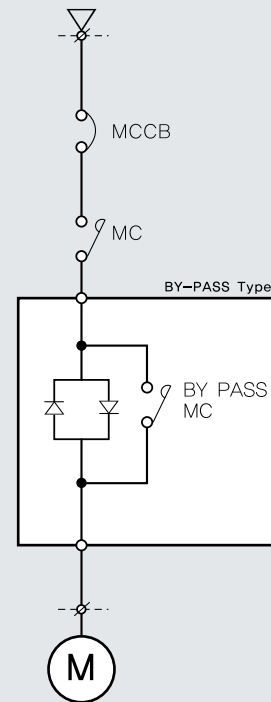
# Motorsol Soft Starter

## One-way VS. By-pass

### One-way Type



### By-pass Type



A bypass contactor can be used to carry the motor running current. In this running mode, the SCRs are only used for starting and stopping. As Softstarter does not generate heat during running a cooling fan that may cause dirt and dust to enter into the enclosure is not required. Therefore structure with moisture and dust-proof is possible.



#### Safety Instructions

- For your safety, please read user's manual thoroughly before operating.
- Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance.  
Do not disassemble or repair by yourself!
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.



- According to The WEEE Directive, please do not discard the device with your household waste.



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